

T-SHIRT KNITTED



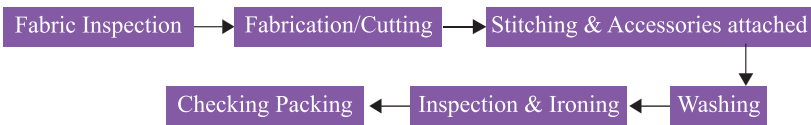
Production capacity/annum

900000 / annum

Production process

Knitted fabric is manufactured with cotton yarn on circular knitted machine. The knitted fabric is inspected for any manufacturing defect, and then brought to the stitching section. Knitted fabric is cut into the required sizes. Then cut pieces sewed to make the T-Shirt. Finished and packed.

Process flow chart



Machinery & equipment required

- Two Track Circular Knitting Machine
- Over Locking Stitching Machine
- Button Holding Machine
- Sewing Machine
- Inspection Equipment with winding

Raw material/consumables required

- Cotton Yarn
- Button, Zip/Chain
- Embroidery (Job work)
- Sewing Thread
- Packing Material

Utilities required

Power : 7.5 KVA

Water

Normal Supply

Manpower required

Supervisor : 2 Nos

Skilled worker : 6 Nos

Unskilled worker : 10 Nos

Investment required

Machinery & Equipment	: } ₹ 156.10 Lakhs
Working Capital for 3 Months (Raw material, utilities & salary)	