

WRIST WATCH STRAPS (LEATHER)



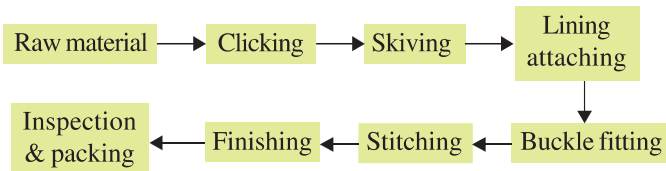
Production capacity/annum

1.8 Million pcs.

Production process

Designed and size the components are cut from the leather. The edges of the components are skived to avoid bulkiness in the edges. Adhesive is applied to the edges and the edges are folded then lining is attached to the components then buckle is fixed with the strap finally these are taken for stitching. After stitching they are taken for finishing.

Process flow chart



Machinery & equipment required

- Clicking press (hand operated)
- Leather skiving machine
- Flat bed industrial sewing machine
- Stamping machine
- Punching machine
- Tools and equipment

Raw material/consumables required

- Full chrome upper leather (cow/buffalo/goat/sheep)
- Lining leather (cow/buffalo/split leather)
- Buckles
- Thread
- Adhesive
- Packing material

Utilities required

Power required (load)	:	5 HP
Water required (per shift basis)	:	Normal Supply

Manpower required

Supervisor	:	1 No.
Skilled	:	4 Nos.
Unskilled	:	2 Nos.

Area required

Total Area	:	150 Sq. Mtr.
Covered Area	:	100 Sq. Mtr.

Investment required

Machinery & Equipment	:	} ₹ 17.5 Lakhs
Working Capital for 3 Months (Raw material, utilities & salary)	:	