

SCHOOL BAG (CANVAS)



Production capacity/annum

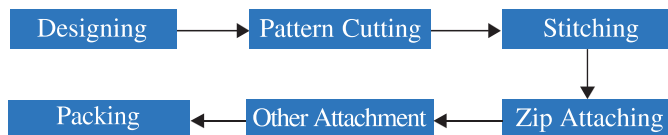
15000 pcs.

Production process

The general sequences of operations are as follows:

- Raw material
- Designing and pattern cutting
- Clicking of components
- Attaching lining components with top components
- Stitching
- Zip attaching by stitching
- D-ring , buckles & rivets fitting
- Finishing
- Inspection and packing

Process flow chart



Machinery & equipment required

- Single needle flat bed sewing machine
- Equipment for screen printing
- Tools and equipment

Raw material/consumables required

- Design canvas
- Nylon strap
- D-rings
- Zip & fasteners
- Rivets / fasteners

- Cotton tape
- Buckles
- Locks
- Thread
- Adhesive
- Packing materials

Utilities required

Power required (load)	:	2 KW
Water required (per shift basis)	:	Normal Supply

Manpower required

Supervisor	:	1 No.
Skilled	:	6 Nos.
Unskilled	:	5 Nos.

Area required

Total Area	:	120 Sq. Mtr.
Covered Area	:	100 Sq. Mtr.

Investment required

Machinery & Equipment	} ₹ 11.55 Lakhs
Working Capital for 3 Months (Raw material, utilities & salary)	